

## TIGHTENING TORQUES : WHEELS

### 1. recommendations

**CAUTION** : The use of impact wrenches to refit the wheel bolts and wheel anti-theft bolts is strictly prohibited.

Ensure that the anti-theft wrench is positioned correctly on refitting.

**CAUTION** : Tighten the wheel bolts using a torque wrench.

### 2. Tightening torques : Wheels

**N.B.** : A double tightening is a tightening to the torque followed by unscrewing then a tightening to the torque.

Vehicles	Steel rims (Double tightening)	Aluminium rims
<b>ION</b>	10 daNm	10 daNm
<b>106</b>	9 daNm	9 daNm
<b>107</b>	10 daNm	10 daNm
<b>1007</b>	9 daNm	10 daNm
<b>206</b>	10 daNm	10 daNm
<b>206+</b>	9 daNm	10 daNm
<b>207 i (Iran)</b>	9 daNm	10 daNm
<b>207</b>	10 daNm	10 daNm
<b>207 restyled</b>	10 daNm	10 daNm
<b>207 (Mercosur/China/Asean)</b>		
<b>306</b>	9 daNm	10 daNm
<b>307</b>	9 daNm	10 daNm
<b>308</b>	10 daNm	10 daNm
<b>308 (China)</b>	10 daNm	10 daNm
<b>RCZ</b>	-	10 daNm
<b>406</b>	9 daNm	10 daNm
<b>407</b>	9 daNm	10 daNm
<b>408 (China)</b>	10 daNm	10 daNm
<b>408 (Mercosur)</b>	10 daNm	10 daNm
<b>508</b>	10 daNm	10 daNm
<b>508 (China)</b>	10 daNm	10 daNm
<b>607</b>	9 daNm	10 daNm
<b>806</b>	9 daNm	9 daNm
<b>807</b>	10 daNm	10 daNm
<b>3008</b>	10 daNm	10 daNm
<b>5008</b>	10 daNm	10 daNm
<b>4007</b>	10 daNm	10 daNm
<b>Bipper</b>	9 daNm	10 daNm
<b>Partner (M49) - (M59)</b>	9 daNm	9 daNm
<b>Partner (B9)</b>	10 daNm	10 daNm
<b>EXPERT</b>	10 daNm	9 daNm

<b>BOXER (15 inches wheels)</b>	16 daNm	-
<b>BOXER (16 inches wheels)</b>	18 daNm	-

### **3. Wheel valve**

#### **3.1. Vehicles not equipped with tyre under-inflation detection system**

Always replace the wheel valves when changing the tyres.

#### **3.2. Vehicles fitted with a tyre under-inflation detection system**

Observe the tightening torque of the wheel valve nuts : Tighten to 0,8 daN.m.