

IDENTIFICATION - DATA - TIGHTENING TORQUES : REAR AXLE

1. Identification

Joint welded rear axle with deformable axle crossmember without anti-roll bar.

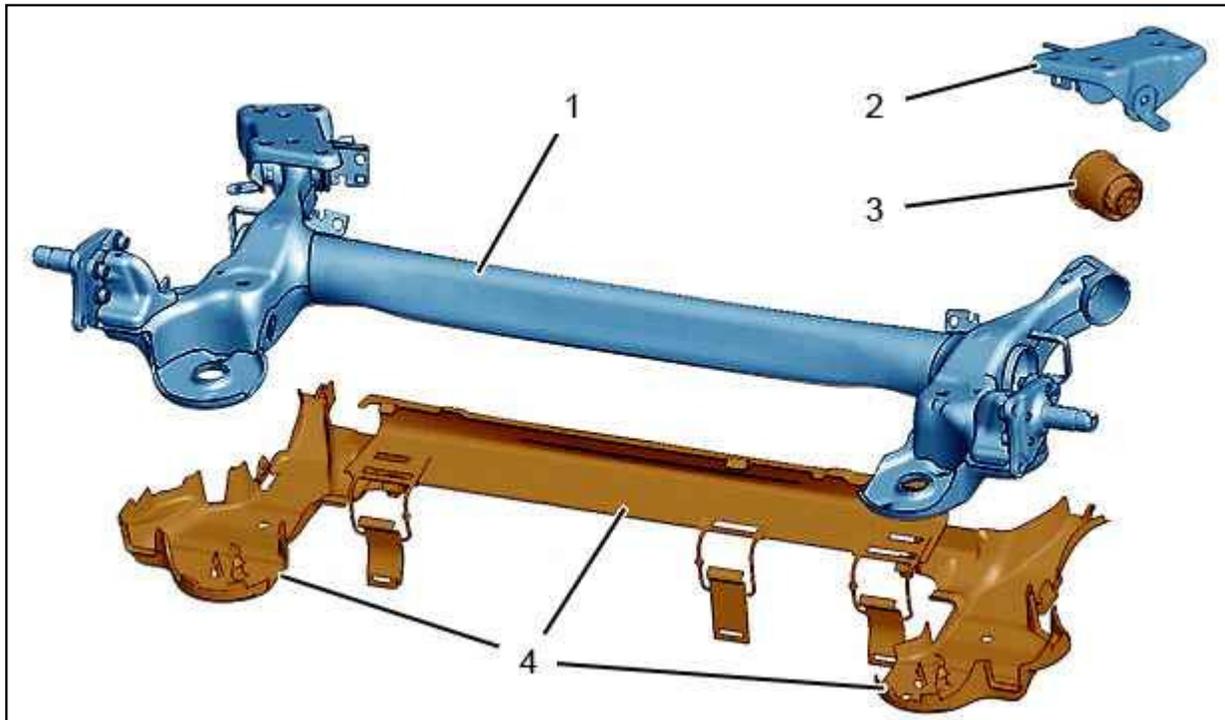


Figure : B3DP0G9D

- (1) Rear suspension cross member.
- (2) Yoke fixing rear axle crossmember on body.
- (3) Flexible mounting .
- (4) Rear crossmember protectors .

2. Data

Each yoke (2) is fixed on the body by means of 4 screws . These screws ensure that the rear axle crossmember is centred on the body.

3. Tightening torques

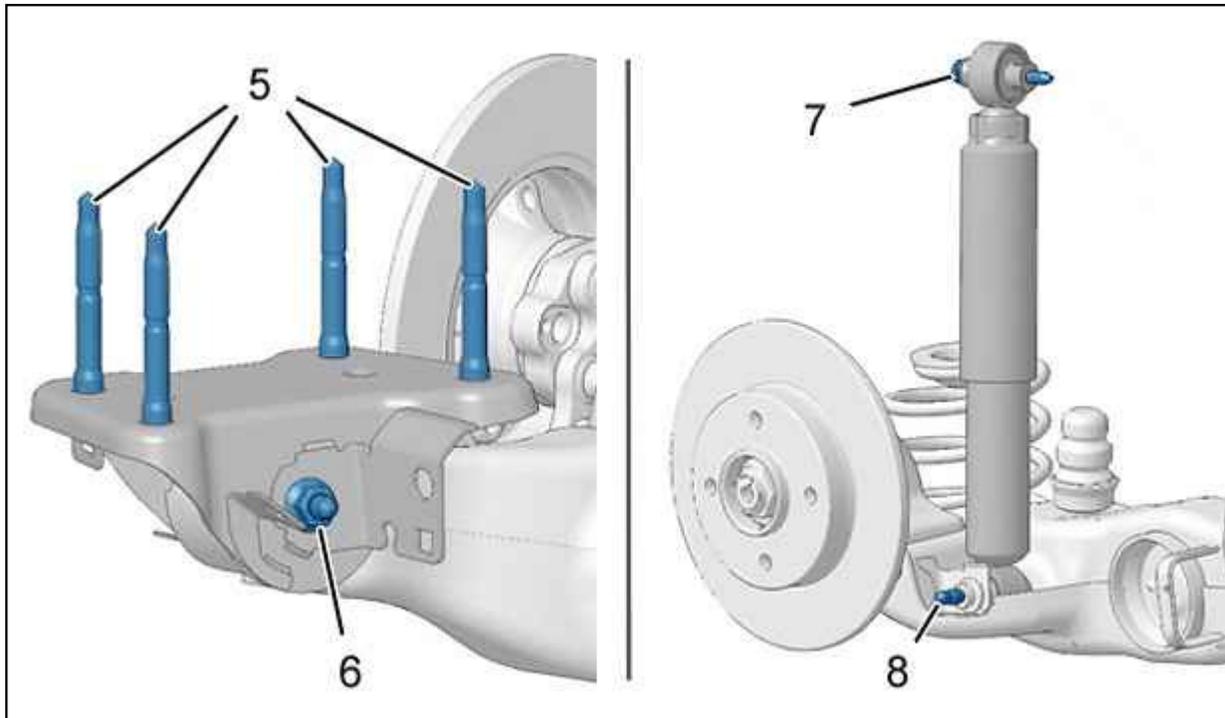


Figure : B3DB00GD

Reference	Designation	Stage	Tightening torques
(5)	Rear axle fixing bolts	Tightening	7,5 daNm
(6)	Crossmember/yoke fixing bolts	Pre-tighten	4 daNm
		Angular tightening	130°
(7)	Damper upper fixing	Tightening	6,1 daNm
(8)	Damper lower fixing	Tightening	9,3 daNm

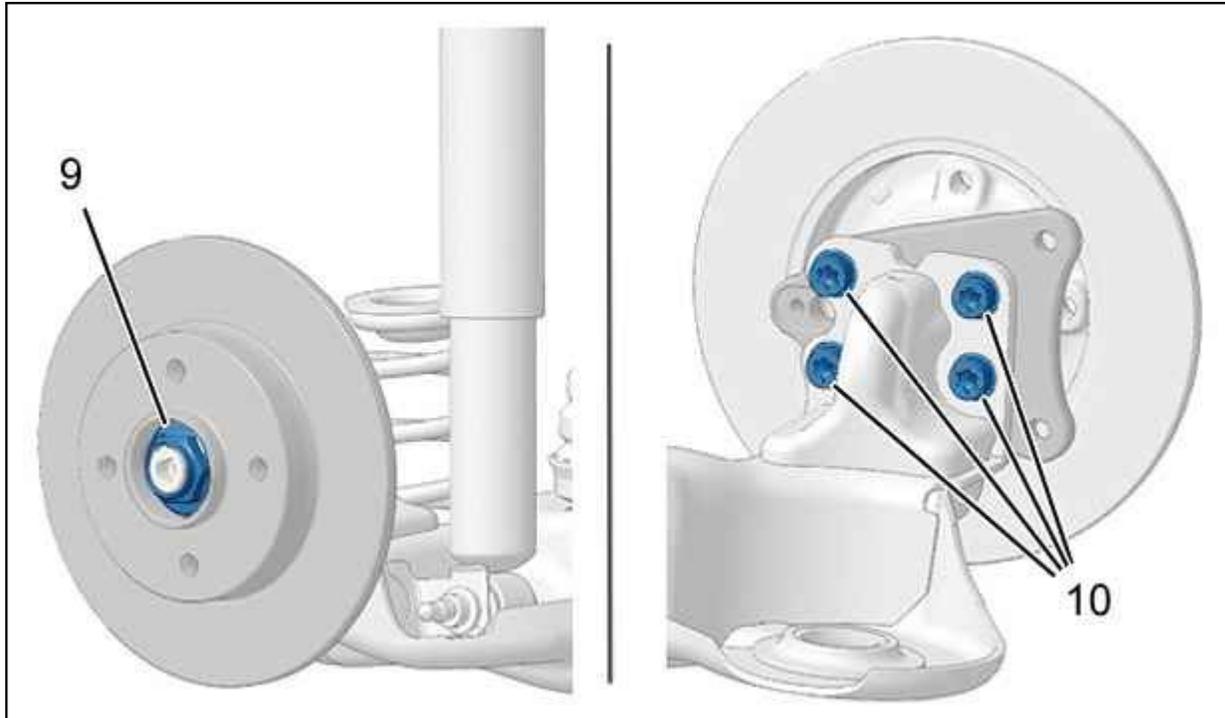


Figure : B3DB00HD

Reference	Designation	Tightening torque
(9)	hub nut (Brake drum or disc) (**)	30 daNm
(10)	Rear stub axle fixing bolts	7 daNm

(**) Grease the contact face and the nut threads : grease : TOTAL N3373 or ESSO EC 4746.