

REMOVING - REFITTING : FRONT WING

FIXED ROOF OR WITH ROOF WINDOW OR SUNROOF SEQUENTIAL ASSISTED CONTROL + ANTI PINCH

URGENT : Observe the safety and cleanliness recommendations ⓘ .

1. Preliminary operations

Remove :

- **The front bumper (/)** ⓘ
- **Headlamp** ⓘ
- **The scuttle grille (/)** ⓘ

2. Removing

2.1. Front wing

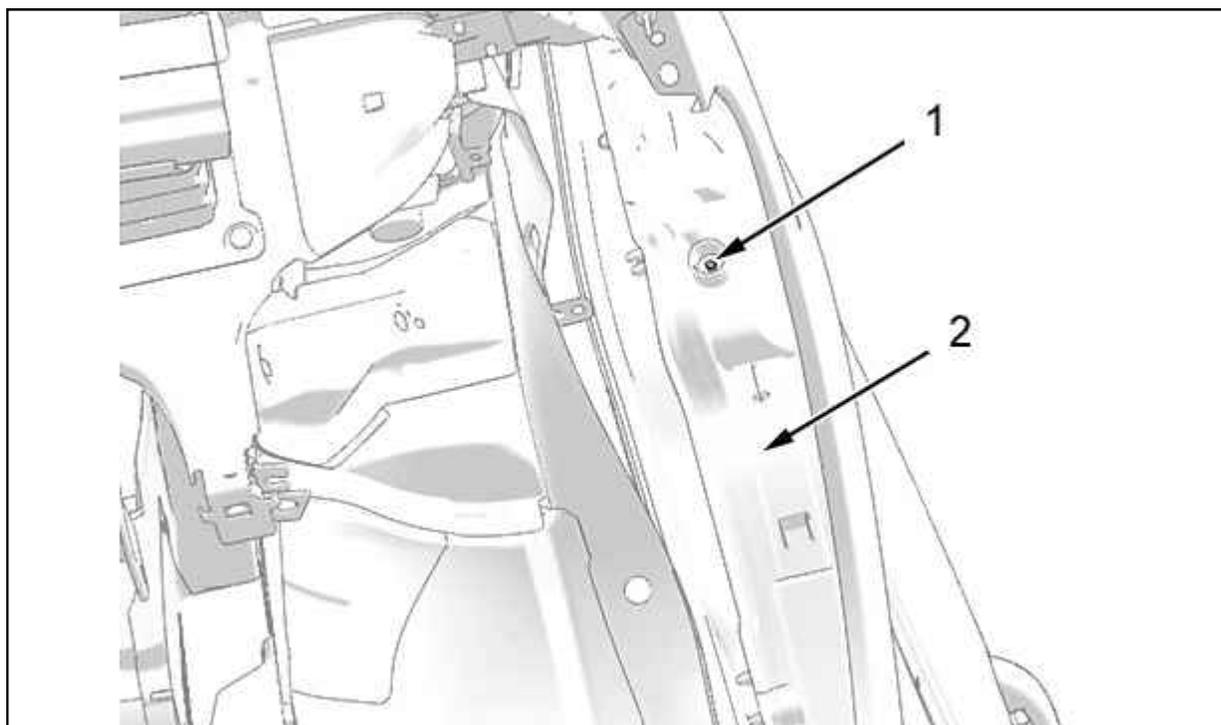


Figure : C4AM04JD

Detach the fixing (1).

Remove the soundproofing seal (2).

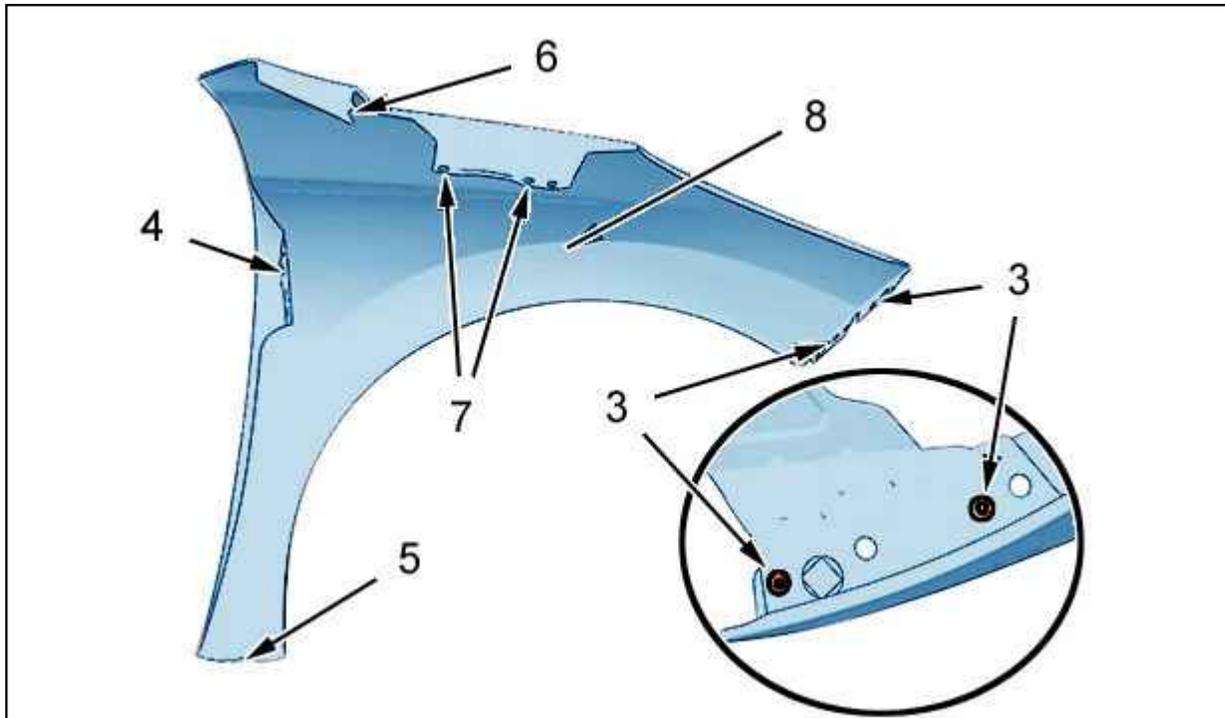


Figure : C4AM04KD

N.B. : Drift out the rivet studs before drilling out.

Using a 10 mm drill bit, drill out the rivets (3).

Slacken the bolts (4), (5), (6).

Remove :

- The bolts (7)
- The front wing (8)

2.2. Front wing support

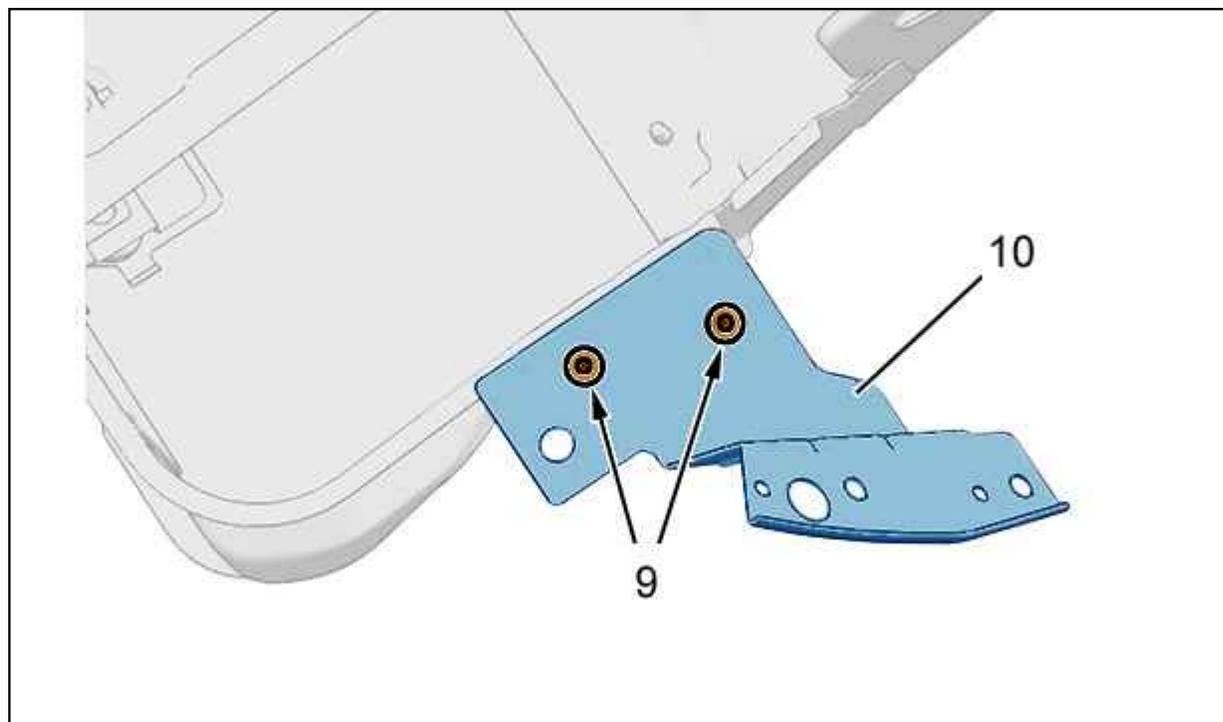


Figure : C4AM04LD

N.B. : Drift out the rivet studs before drilling out.

Using a 10 mm drill bit, drill out the rivets (9).
Remove the front wing support (10).

3. Refitting

3.1. Front wing support

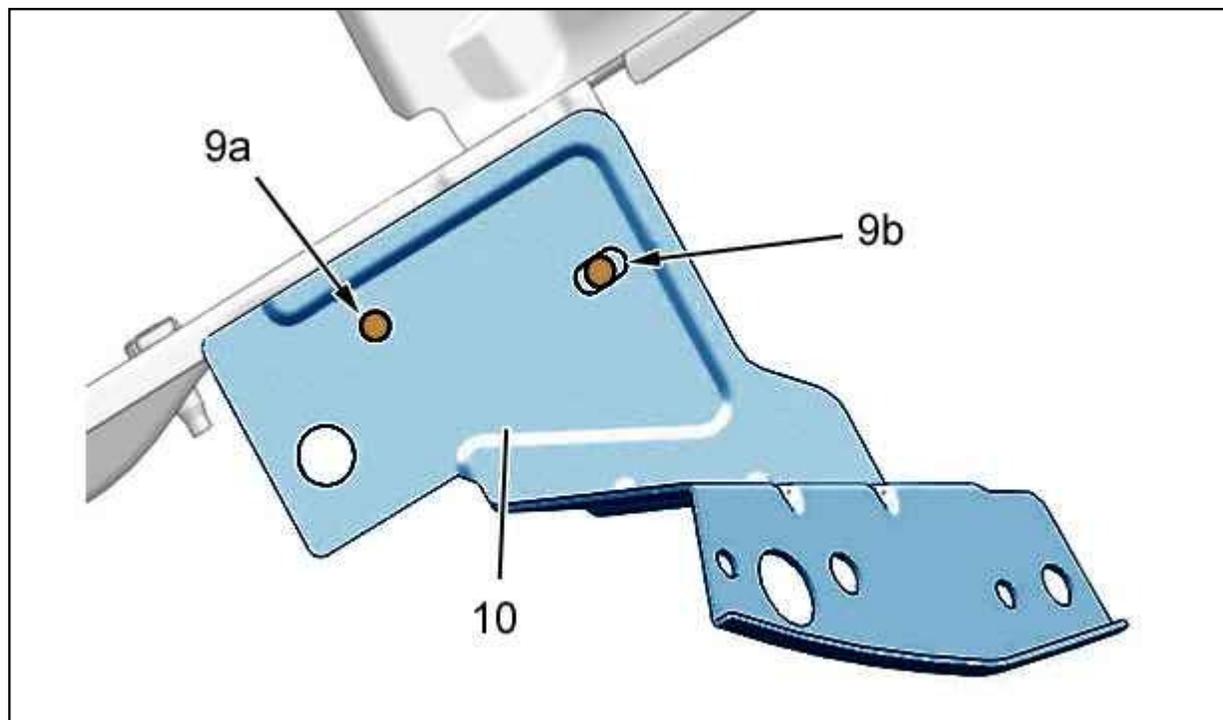


Figure : C4AM04MD

Fit :

- The front wing support (10)
- The rivets (9a), (9b) (Diameter = 6 mm)

3.2. Front wing

Fit :

- The front wing (8)
- The bolts (7)

Tighten the bolts (4), (5), (6).

Unscrew a quarter turn The bolts (4), (5), (6).

Fit :

- **Headlamp** ⓘ
- **The front bumper (/)** ⓘ (Only)

N.B. : Do not refit the front bumper 2 fixings 1.

Close the bonnet.

3.3. Adjustment

*FIXED ROOF***Adjust fits and clearances** ⓘ .*WITH ROOF WINDOW***Adjust fits and clearances** ⓘ .*SUNROOF SEQUENTIAL ASSISTED CONTROL + ANTI PINCH***Adjust fits and clearances** ⓘ .

Tighten the bolts (7), (5), (4) et (6).

Tighten :

- The bolts (4), (5) et (7) to $0,7 \pm 0,07$ da.Nm
- The bolt (6) to $0,5 \pm 0,05$ daN.m

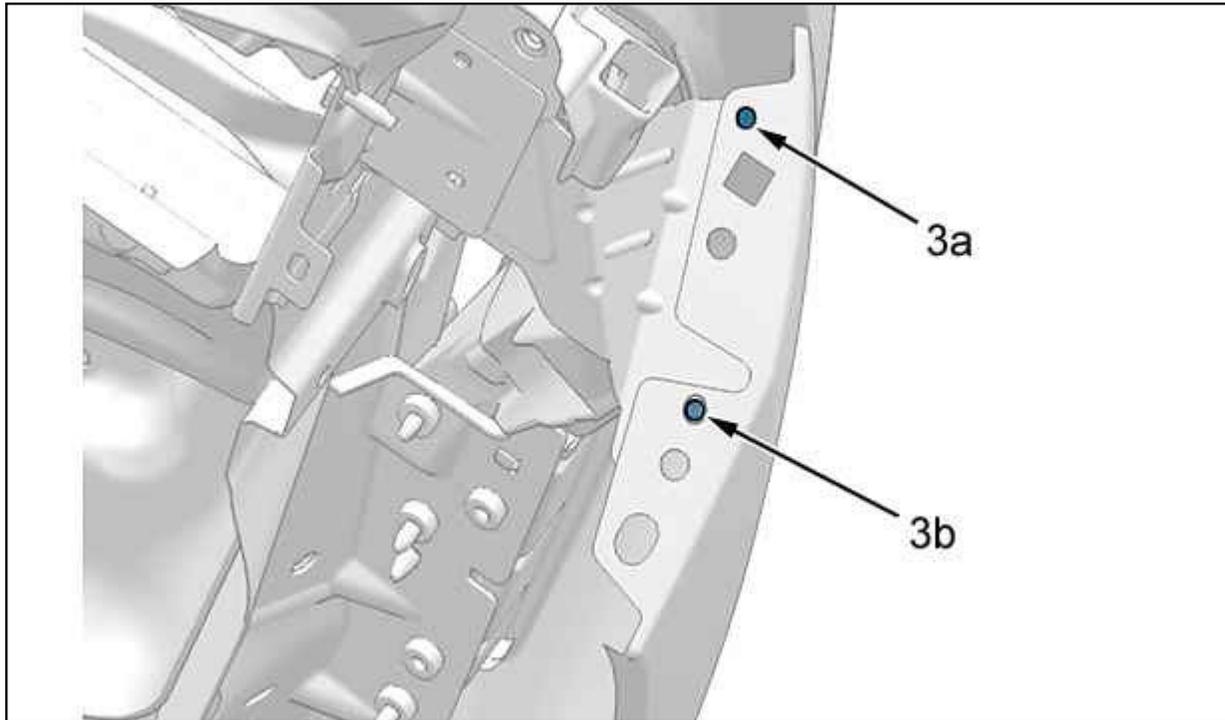
Remove the front bumper ⓘ.

Figure : C4AM04ND

Refit the rivets (3a), (3b) (Diameter = 6 mm).
Proceed in the reverse order to removal.
Check the electrical operation of the equipment.